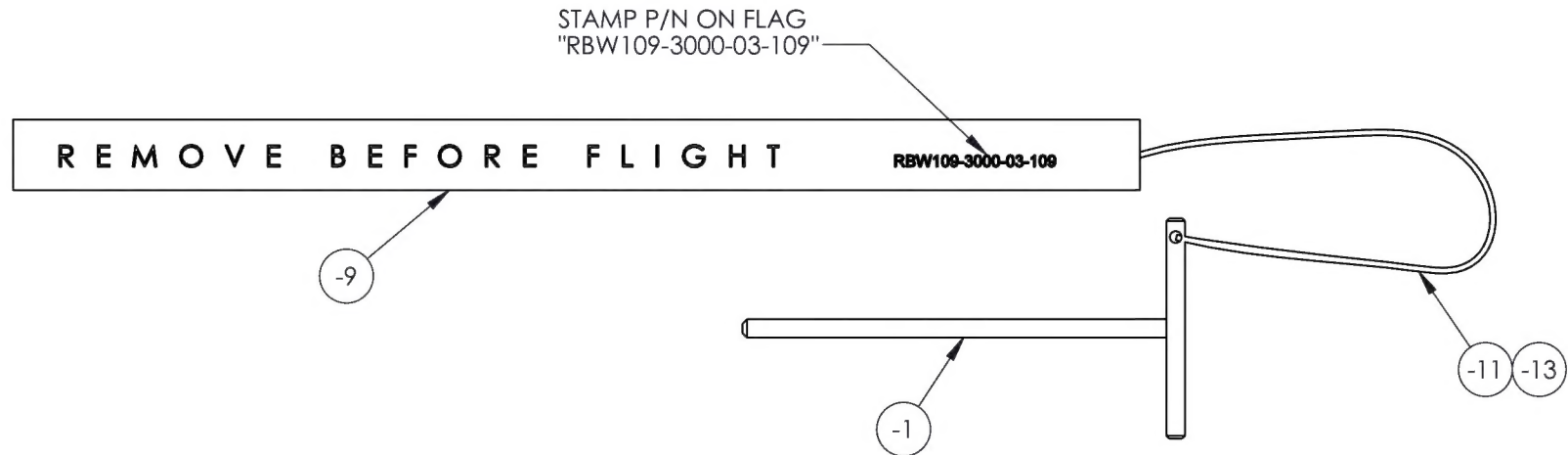


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A	14-0174	UPDATED TITLEBLOCK WAS RED BARN IS DART. -1 ADDED BRAZE TO WELD SYMBOL. -7 DELETED.	10/13/2014	DJN	JAG

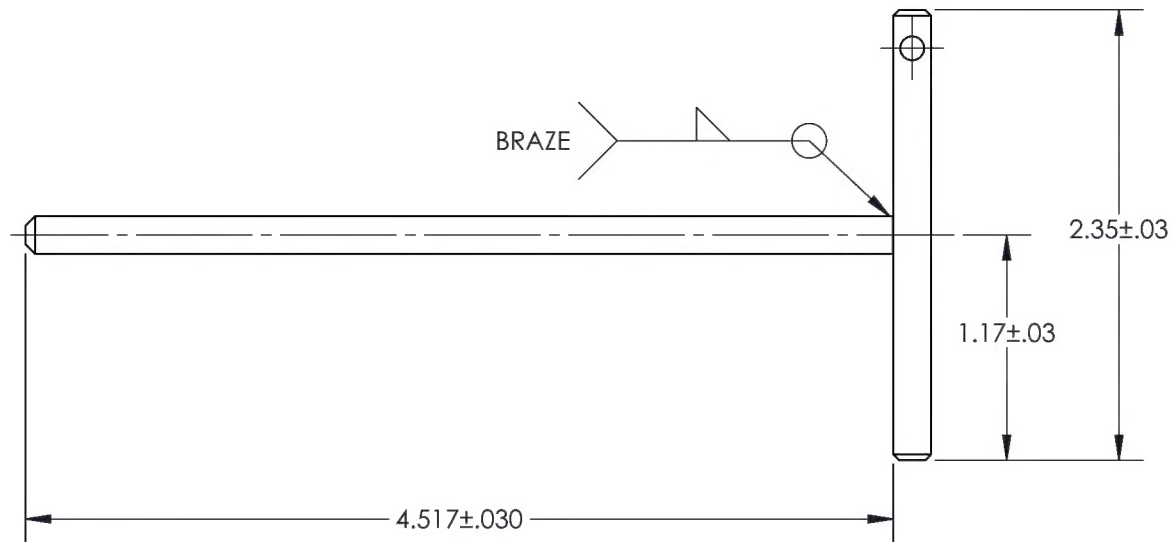


ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	X		-1	1	PIN WELDMENT			2
	1		-3		HANDLE	01	Ø5MM X 2-1/2	3
	1		-5		PIN	01	5MM X 4-5/8	4
		B/O	-9	1	REMOVE BEFORE FLIGHT	CLOTH COATED	NAS 1756-12	1
		B/O	-11	1	LANYARD CABLE	COATED GALV. STEEL	(7X7 CABLE) Ø1/16 X 6in. CARR LANE #CL-2-C	1
		B/O	-13	2	OVAL SLEEVE	ALUMINUM	Ø1/16 X 3/8 MCMaster-CARR #3896T31	1
	ASSY -1							

DART AEROSPACE	
TITLE PIN ASSEMBLY	
DWG NO. RBW109-3000-03-109	REV A
MAT'L	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 .XX ± .01 .X ± .1	HEAT TREAT FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AW109
SCALE 1:2	DATE 5/1/2012
SHEET 1 OF 4	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A	14-0174	-1 ADDED BRAZE TO WELD SYMBOL.	10/13/2014	DJN	JAG

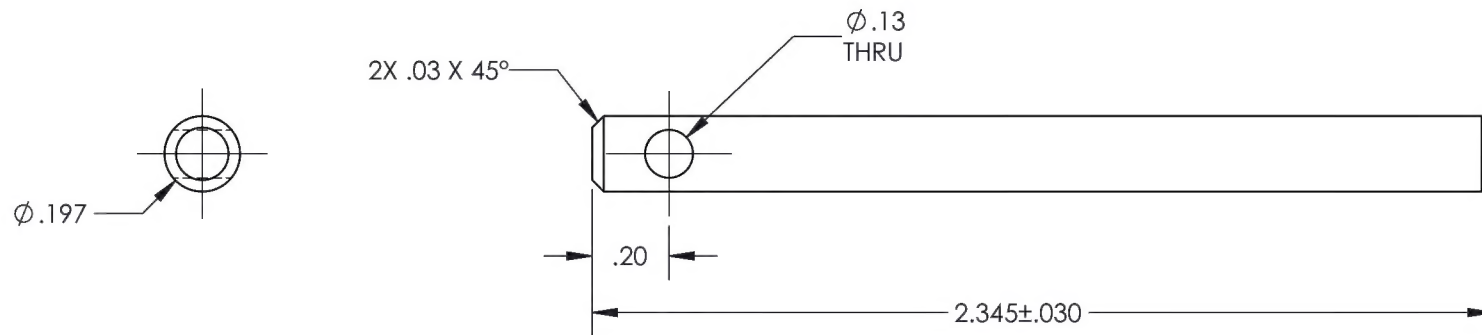


①
PIN WELDMENT

DART AEROSPACE	
TITLE PIN ASSEMBLY	
DWG NO. RBW109-3000-03-109-1	REV A
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: CLOUGH APPROVED <i>D Weil</i> HEAT TREAT FINISH CAD PLATE YELLOW SPEC QQ-P-416F, TYPE II, CLASS II USED ON MODEL AW109
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:1	DATE 5/1/2012
SHEET 2 OF 4	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



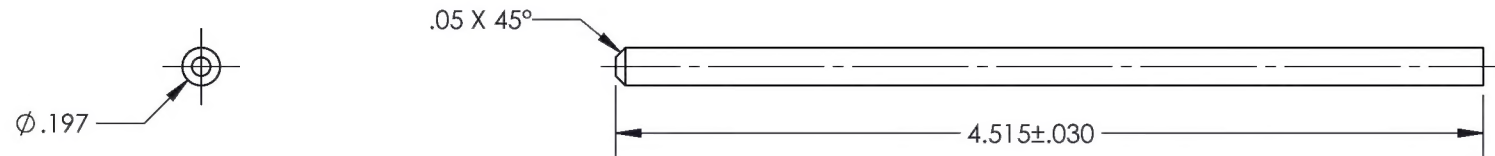
(-3)

HANDLE

DART AEROSPACE	
TITLE PIN ASSEMBLY	
DWG NO. RBW109-3000-03-109-3	REV A
MAT'L 01	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT
.XX ± .01	TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
	AW109
SCALE 2:1	DATE 5/1/2012
	SHEET 3 OF 4

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



(-5)
PIN

DART AEROSPACE	
TITLE PIN ASSEMBLY	
DWG NO. RBW109-3000-03-109-5	REV A
MAT'L 01	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT
.XX ± .01	TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
	AW109
SCALE 1:1	DATE 5/1/2012
	SHEET 4 OF 4